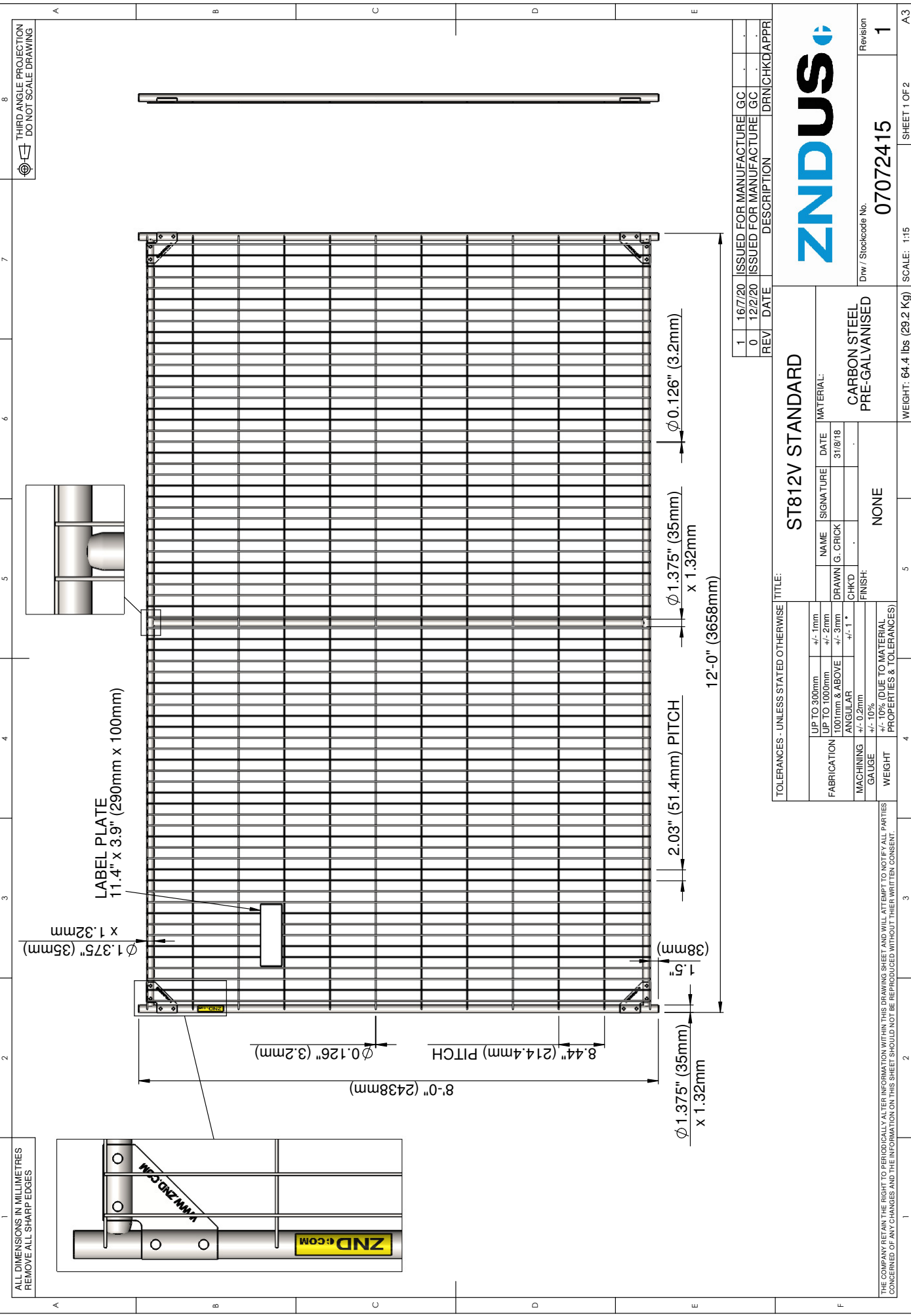
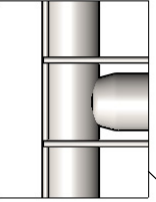
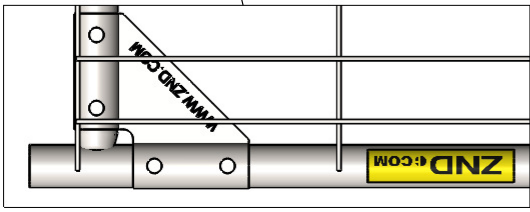


THIRD ANGLE PROJECTION  
DO NOT SCALE DRAWING



ALL DIMENSIONS IN MILLIMETRES  
REMOVE ALL SHARP EDGES

LABEL PLATE  
11.4" x 3.9" (290mm x 100mm)



REV	DATE	DESCRIPTION	DRNCHKD	APPR
1	16/7/20	ISSUED FOR MANUFACTURE	GC	
0	12/2/20	ISSUED FOR MANUFACTURE	GC	

<b>ST812V STANDARD</b> MATERIAL: <b>CARBON STEEL          PRE-GALVANISED</b>	
NAME	DATE
G. CRICK	31/8/18
DRAWN	
CHKD	
FINISH:	NONE

TOLERANCES - UNLESS STATED OTHERWISE	
LIP TO 300mm	+/- 1mm
FABRICATION	
UP TO 1000mm	+/- 2mm
1001mm & ABOVE	+/- 3mm
ANGULAR	+/- 1°
MACHINING	+/- 0.2mm
GALVE	+/- 10%
WEIGHT	+/- 10% (DUE TO MATERIAL PROPERTIES & TOLERANCES)

TITLE: <b>ST812V STANDARD</b> WEIGHT: 64.4 lbs (29.2 Kg) SCALE: 1:15 SHEET 1 OF 2	
THE COMPANY RETAIN THE RIGHT TO PERIODICALLY ALTER INFORMATION WITHIN THIS DRAWING SHEET AND WILL ATTEMPT TO NOTIFY ALL PARTIES CONCERNED OF ANY CHANGES AND THE INFORMATION ON THIS SHEET SHOULD NOT BE REPRODUCED WITHOUT THEIR WRITTEN CONSENT.	



Dw / Stockcode No.  
**07072415**  
Revision  
**1**

SCALE: 1:15  
SHEET 1 OF 2  
A3